

**POWER OF ATTORNEY FOR PATENT APPLICATION
IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

As a below named inventor of the patent application entitled NANOCLAY-CONTAINING COMPOSITES AND METHODS OF MAKING THEM which

is attached hereto;
 was filed as United States Patent Application Serial No. _____ on _____;
 was filed as PCT international Application No. PCT/US04/032650 on 01 Oct 04 and
(if applicable to U.S. or PCT application) was amended on _____;

I hereby appoint as my attorneys and/or agents John H. Hornickel, Registration No. 29,393 and Woodrow W. Ban, Registration 30,146, with full power of substitution and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected herewith.

I authorize PolyOne Corporation to insert into this Power of Attorney the filing date or the Serial Number of the application, or both, when known prior to the filing of this Power of Attorney.

Please address all telephone calls to John H. Hornickel, 440-930-3317.

Please mail all correspondence to: **John H. Hornickel**
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Inventor's Signature		Date	9/15/04
Inventor's Typed Name: David JARUS			

Inventor's Signature Jeffrey A. C. Chi Date 9/7/04
Inventor's Typed Name: JEFFREY A. C. CHI

Inventor's Signature _____ Date _____
Inventor's Typed Name: _____

Inventor's Signature _____ Date _____
Inventor's Typed Name: _____

Inventor's Signature _____ Date _____
Inventor's Typed Name: _____

Inventor's Signature _____ Date _____
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